

# **SOUTH PRODUCTION NOTES**

**Sept 14, 2015**  
**7-3 Shift notes**

**BASF EMPLOYEES**  
**289 Last Recordable**  
**221 Last Lost Time**

**Notes are for Friday through Saturday morning**

## **#1 MED / AI 3952:**

Several batches made but holding until feed can start (calciner needs to exhaust to Trimer but Trimer is down for cleaning/maintenance).

## **#1 RC / AI 3952:**

Calciner lit but holding, need to exhaust to Trimer but Trimer is down for cleaning/maintenance week of 9/14/15.

## **#2 MED line / Cu 0860:**

Hold until all material calcined and instructions provided by Justin to restart.

Reminder to use Cu 3818 Lot 510 bags in powder room (must be bags from #6 to #20). These are about all used up, and Justin will advise which Cu 3818 to use next.

## **#2 RC/ Cu 0860:**

Started feeding Bindzil batches midnight shift, fines weight before starting the Bindzil batches 651 lbs.

## **#3 MED line / D 1716:**

Continue batches. Do not accumulate wet mix...if that happens, contact Bodmann for instructions to get back to mixer.

## **#3 RC / D 1716:**

Feed stopped early midnight shift (calciner kicked out). Was relit, continue feeding.

## **#4 RC / D-0222 rescreening:**

Hold

## **#5 RC / Catoxid:**

Continue, feed bags running low (several left on floor). Will need PK pump issue resolved and more made to keep feeding calciner.  
Feed end vacumax filters were changed on 9/4/15 day shift.

### **#6 RC & Dryer / D 1781:**

Calciner lit but having issues starting dryer. Hold feed until this is resolved. Email sent to Kirk, Guy and eliott for additional assistance/guidance as this is high priority and needs to get going.

### **West Pfaudler / 4601**

HOLD....Lines were inspected with no plugging found. We need to know if the lines to F2 should be hooked up to the Trunnion.  
Waiting for Lab results from raw materials.

### **East Pfaudler/ D 1781:**

Hold until #6 dryer start-up issues resolved and buggies feeding (backed up).

### **6 Tank:**

Tank empty

### **7 Tank:**

Cleaned and rinsed

### **National Dryer / Clean.**

Belt cleaned, hold.

### **PK Blender: Catoxid:**

Started batch midnight shift but solution pump (from make-up tank to blender) is not working properly (pumping slow and erratically. Work order submitted.

**Also, make sure only one sock (lid cover) used on the loading lid. If you use two covers, the blender will not be able to "breathe" and the seal will blow out.**

When running Catoxid again, there is another tote of chrome flake that needs to be flushed out in bldg 7 on south side.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

### **Abbe Blender: D 5206 is next**

**Piping inspection and Hf pump install should be done. Will need to verify with Lucas if everything OK.**

**Tower 3 / E 474 done, hold:**

**Unloaded and empty.**

**Tower 6 / Cu 0860 done, will run several DPT 101 loads next: Down. Will run DPT 101 on T6, but not right away. Need to get the Cu 0860 repacking/drum repainting going.**

**North Screener / Cu 0860:**

**Done.**

**South Screener / E 474:**

**Done**

**#2662 (west) Pill Machine / Zr 0403 next:**

**Down for cleaning and change over to Zr 0403**

**#2664 (east) Pill Machine / Zr 0403 next:**

**Down for cleaning and change over to Zr 0403**

**TK #2 / down:**

**Done.**

**TK #4 / 2508:**

**Continue for now. Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.**

**NOTE: BI Mill dust collector had power issues over weekend (kept kicking out) and now has no power. Work order submitted for electrician to correct/repair.**

**Harrop Kiln / AI 3920:**

**Shutting down. All material is finished.**

**Building 27 Belt Filter / 5020:**

**Apparently had excessively wet batch(es) over weekend and did not run well, if at all. Currently running batch 124, feeding slurry slowly but running OK. Jeff Lewis notified of issues.**

**WEEKEND PRIORITIES:**

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) South Precip/Dry
- 4) #4 Tunnel Kiln/Ross Mixer
- 5) South PK/.#5 RC
- 6) #1 MED/#1 RC
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont